

Metalworking Fluid Range Product Selector

Product	Aluminium	Injection Moulding - Tool Steel	Aero Aluminium	Yellow Metals	Mild Steel	Stainless Steel	Titanium / Inconel	Cast Iron
LubriCool GPM-FF	**	**		**	****	***		**
LubriCool CUS-76 FF	***	****		***	****	****	***	***
LubriCool FES-74 FF	****	****	****	****	****	****	****	****
LubriCool HH-82 FF		****			****	***	***	**
LubriCool FS-94 FF		****			****	****	****	
LubriGrind GFS-16 FF		****			****	****	****	

Good **

Excellent ***

Optimum ****

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Product	Emulsion Type / Colour	Water Hardness Range	Boron Containing	% Ester Content	Correction Factor	IP287 Corrosion Breakpoint
LubriCool GPM-FF	Mineral / Milky	50 - 400ppm	No	0	1.0	2.0
LubriCool CUS-76 FF	Semi-Synthetic / Opaque	200 - 500ppm	Yes	4	1.0	2.0
LubriCool FES-74 FF	Semi-Synthetic / Opaque	0 - 200ppm	No	6	1.3	2.0
LubriCool HH-82 FF	Semi-Synthetic /	300ppm +	Yes	3	1.4	2.0
LubriGrind GFS-16 FF	Fully Synthetic / Green	0 - 400ppm	Yes	0	3.2	2.5
LubriCool FS-94 FF	Fully Synthetic / Clear	0 - 400ppm	No	5	2.5	2.5